

Work Order ID 108572

Tuesday, October 22, 2013

Page 1

Item ID:	Revision ID:		
Item Name:			
Draw Nbr:	Start Date: 10/22/2013 9:	Start Qty: 1.0000	
Revision Nbr	Required Date: 10/31/2013	Reqd Qty: 1.0000	
Reference: ECN 13-660	Cust Item ID:	Customer ID:	
Description: ADD IIN TO KITS IN STOCK : 2 X D412-705-013 IN MAIN 1 X OFFSHORE, 4 X D412-705-015 IN MAIN, 3 X D412-705-017 IN MAIN ..1 X OFFSHORE, 5 X D412-705-019 IN MAIN, D412-705-021 X 3 IN MAIN...1 IN OFFSHORE, D412-705-023 X 4 IN MAIN...1 IN OFFSHORE PER ECN 13-660		Sales Order:	

Approvals:	Process Plan: <u>MF.</u>	Date: <u>13-10-22</u>	Tooling:	Date:
	QC:	Date:	SPC (Y/N):	Date:

Hours

13/10/23
SF

QC 21-13/10/30

W 13.10.30

List Lots

Tuesday, October 22, 2013 8:39:58 AM

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Criteria : Item ID: D412-705-013 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D412-705-013 Intake Plenum Access Panel	Main Warehouse FG041	101642	8/28/2013	2.0000		QC21	CHG004	
	OFFSHORE FG	85707	8/28/2013	1.0000		QC21	CHG003	
Total:				3.0000				

13/10/13
SQ

List Lots

Tuesday, October 22, 2013 8:40:02 AM

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Criteria : Item ID: D412-705-015 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D412-705-015 Driveshaft Tunnel Modification	Main Warehouse FG041	101561	8/29/2013	2.0000		QC21	CHG005	
	Main Warehouse FG041	105168	7/31/2013	2.0000		QC21	CHG005	
Total:				4.0000				

13/10/23
SP

List Lots

Tuesday, October 22, 2013 8:40:05 AM

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Criteria : Item ID: D412-705-017 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D412-705-017 N1 Gearbox Access Panel	Main Warehouse FG041	101589 ✓	9/17/2013	2.0000		QC21	CHG001	
	Main Warehouse FG041	99318 ✓	10/4/2013	1.0000		QC21	CHG001	
	OFFSHORE FG	85237 ✓	9/17/2013	1.0000		QC21	CHG001	
Total:				4.0000				

13 lots
54

List Lots

Tuesday, October 22, 2013 8:40:10 AM

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Criteria : Item ID: D412-705-019 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D412-705-019 C-Box Oil Cooler Line Access	Main Warehouse FG041	105276	10/4/2013	5.0000	QC21	CHG002	
	Quarantine QC	88684	10/4/2013	1.0000	QC21	CHG002	
		Total:		6.0000			

sd
13/10/23

est-11
Nov 12.7.

List Lots

Tuesday, October 22, 2013 8:40:17 AM

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Criteria : Item ID: D412-705-021 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D412-705-021 Oil Pressure Transmitter Access	Main Warehouse FG032	101797	10/2/2013	2.0000		QC21	CHG003	
	Main Warehouse FG032	98893	10/2/2013	1.0000		QC21	CHG002	
	OFFSHORE FG	84340	6/12/2013	1.0000		QC21	CHG002	
Total:				4.0000				

sl 13/10/23

List Lots

Tuesday, October 22, 2013 8:40:22 AM

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Criteria : Item ID: D412-705-023 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D412-705-023 Oil Cooler Support Removable Lower Panel	Main Warehouse FG032	101713 ✓	9/17/2013	2.0000		QC21	CHG001	
	Main Warehouse FG032	94169 ✓	10/2/2013	1.0000		QC21	CHG001	
	Main Warehouse FG032	95410 ✓	10/2/2013	1.0000		QC21		
	OFFSHORE FG	81552 ✓	9/17/2013	1.0000		QC21	CHG001	
Total:				5.0000				

13/10/23
SP

Linda Lacelle

From: Melanie Fauteux
Sent: October-22-13 9:11 AM
To: tjklings@offshorehelicopter.net
Cc: Linda Lacelle; Ruth Molnar; Brigitte Golden
Subject: offshore to Hawkesbury

Good morning Tad,

Can you please send us back :

D412-705-013 x 1 B85707
D412-705-017 x 1 B85237
D412-705-021 x 1 B84340
D412-705-023 x 1 B81552

*update
personnel*

12/13/14/23

Thank you

Melanie

quand c'est avisé LH

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 13.10.21	Job No.: ENG4110OCT	ADR Yes/No: N	ADR Date:	ECN #: 13- 660
Product No.: D412-705		Created By: DW	Approved By: MW	
Product Name: TWIN PAK E-Z ACCESS		Checked By:		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N	CL	
Production Engineering Coord.	Y	DD/JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	RM/CA	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	
QC Coordinator	Y	ED	
Customer Support	Y	SW/LM	
Customer Technical Support	Y	MB/HS	
Marketing	Y	HM	
Sales Support Manager	Y	NM	

Reason for Change: DETAIL D, PAGE 10 OF IIN-D412-705 NEEDS TO ROTATE "AFT ARROW" BY 180 DEGREES

Documents Affected:
REVISE IIN-D412-705 REV. C, MDL-D412-705 REV. C

PAPERWORK UPDATE ☒

PARTS MUST COMPLY ☐

PREVIOUS PARTS SATISFACTORY ☒

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	DW		
6	Update Product Compatability Matrix	N			
7	Notify TC / FAA of Change	N			
8					
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		13.10.21
11	Update Product Specification Files	Y	KJ		
12	Update Approved/Preliminary Dwg PDF Files	N			
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021(TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update PPP's	N			
20	Red Decals required?	N			
21	Update Document Control Database (Qpulse)	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
24	Manufacturing Licensing Agreement Update	N			

Description / Action:

UPDATE KITS IN STOCK / IN PROGRESS WITH IIN

#108572
mf
13-10-22

ECN Verified & Complete: _____ Date: _____